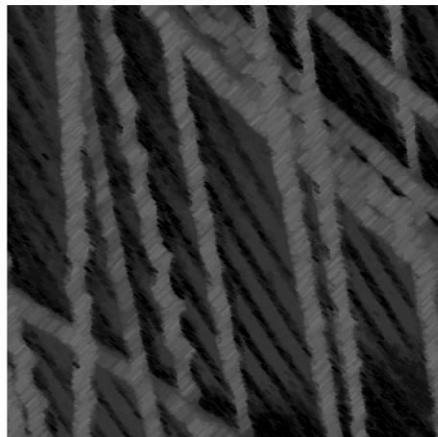
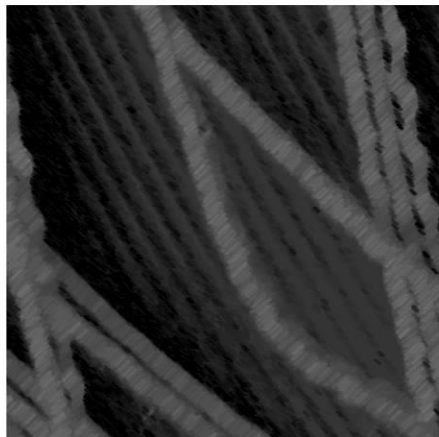
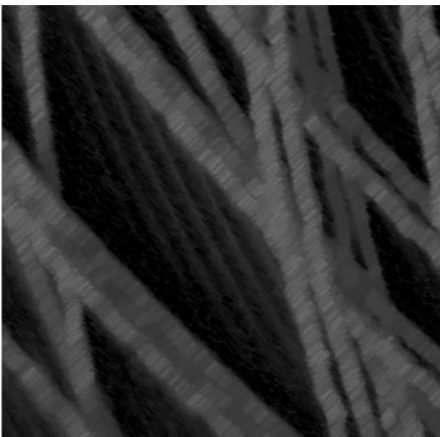


Primo1D



The E-Thread® Company



From E-Textile to E-Thread®

Dominique Vicard
CTO Primo1D

**SMART
TEXTILES
SALON** Vol.4 25 June 2015, Ghent, Belgium

- A « Smart Textile » perspective
- The E-Thread® technology
- The Primo1D Company

A “Smart” Textile ? – We have a standard...

- «Smart textiles are textiles or textile material systems having additional intrinsic and functional properties not normally associated with traditional textiles ».

FD CEN/TR 16298 Norme Européenne

Another “Smart” Textile Definition?

- “Smart textiles are those materials that can sense and react to external stimuli or trigger which may be mechanical, chemical, thermal, electrical or magnetic ”

Several Sources, including : Smart Textiles--Assessment of Technology and Market Potential
2010 Frost & Sullivan

A Closer Look at the Definition...

- “Sense”
 - Temperature, Humidity, pH, Ions, Strain, Bio, Attitude, Movement, EM, Electricity, etc...
- “React”
 - Shape, Force, Visual, Audio, Temperature, Energy, etc...
 - The Passive way : Phase change materials, Shape memory materials, Chromic materials, Piezoelectric materials, Nanostructured materials, etc...
 - The Active way : Communication, Computers, Programs, Protocols, RF, etc...

Phase Change Materials

- Materials existing under 2 phases (liquid, vapor, solid)
- Transition between 2 phases consumes/produces energy
- Thermoregulation



Thermoregulated clothing and textile - Outlast – Certified Space Technology

Shape Memory Alloys

- Alloys having the property of memorizing their shape and being able to retrieve this shape under a thermal stress.
- Capability to switch between shapes
- Memorization of shapes, folds, etc...



Folds created by shape Memory alloys - Aniela Hoitink and Isabel Cabral

Piezoelectricity

- Capability of getting polarized under a mechanical constraint, or vice-versa
- Capability to produce a current while moving
- Energy harvesting, Actuation



Piezoelectric yarns able to act as microphones or loudspeakers- MIT

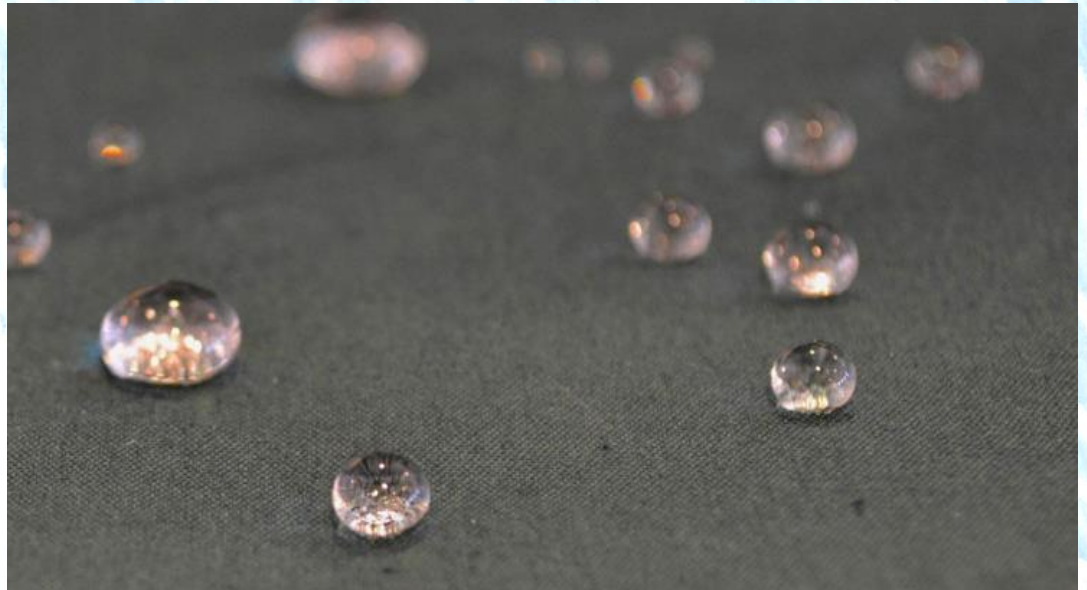
Electro Chromic

- An Electro Chromic material is able to change color under an electrical stimulation (reversible)
- Information display, lighting effects



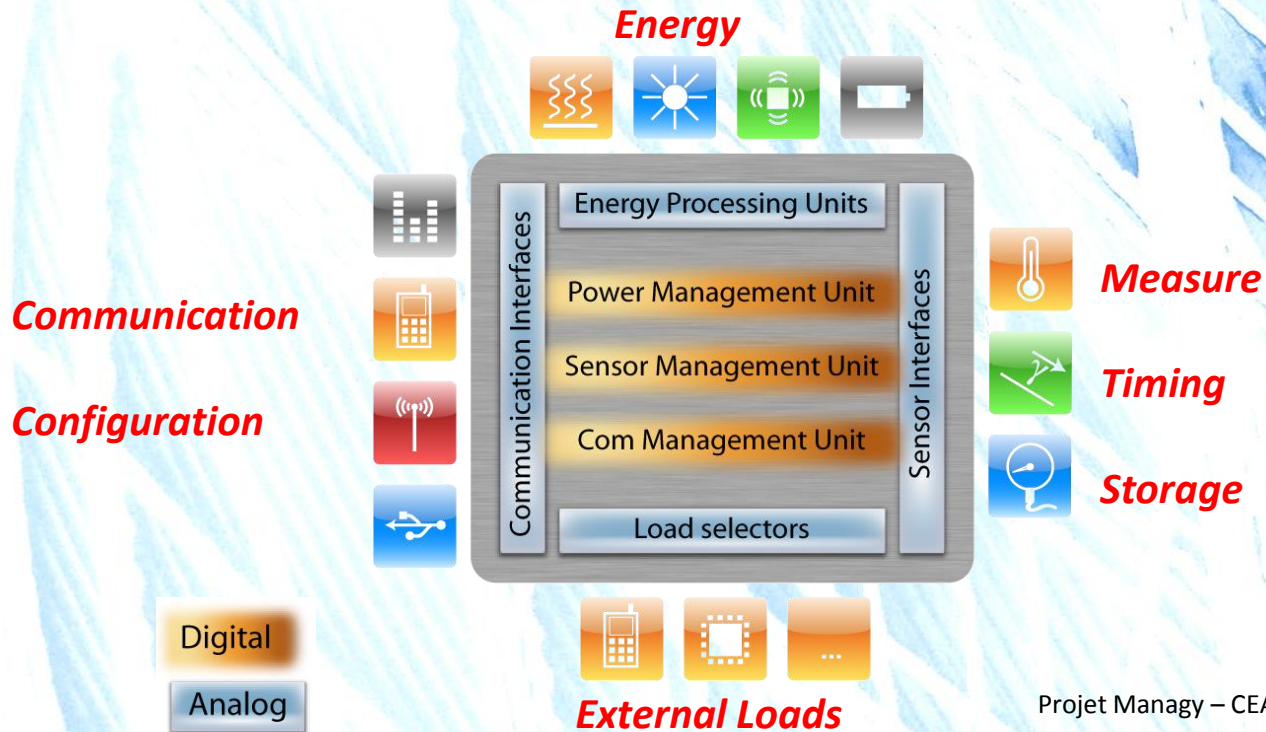
Ludivine Meunier - GEMTEX - « INTELLITEX » project – textiles electro chromic displays

- Atomic or molecular assembly in which at least one dimension is bounded between 0,1 et 100 nanometer.
- Lotus, Butterfly Wings effects



Lotus effect on a textile - Advanced Textiles Sources. © Industrial Fabrics Association International
CC BY-NC 3.0

The Active Way : Microsystem



Projet Managy – CEA-LETI

What for (in the wearable space)?

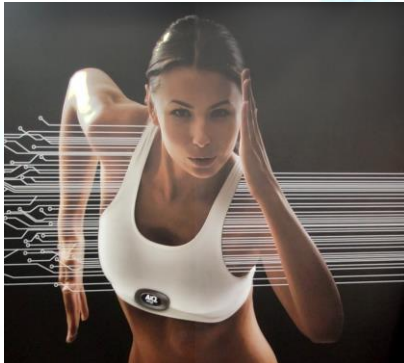
- Safety
 - Protection Equipment
- Healthcare and Wellness
 - Monitoring, Curing
- Fashion
 - Visual Effects
- Sports
 - Performance, training

And numerous other applications in non-clothing textiles



Proetex Project– Sofileta – Brunet-Lion – Continuous monitoring of life signals : heart beats, breathing, etc... - Bio-signals monitoring : sweat, dehydration, electrolytes, O2, carbon monoxide – danger monitoring : under clothing temperature – Image LHD Lion

Health and Well Being



AiQ : sports monitoring / Phillips : Blue Touch / Bioserenity – spin-off from ICM (Institut du cerveau et de la Moelle Epinière) – A Smart Cloth with biometric sensors recording body parameters, for epilepsy monitoring.



CuteCircuit – Robes lumineuses – cutecircuit.com / Moon Berlin – Ligne de sac à main illuminés – www.moonberlin.com

Shows



Luminous Tex at the World Mobile Center / Luminous necklaces for the Olympic Games - Moritz Waldemeyer

And outside Clothing and Decoration?

- Geotextiles
- Composites
- Buildings
- Protections

All those application gain from an Active Monitoring « Smartification »

Geotextiles

- Ground reinforcement - Soil Stabilization
- Sealing - waterproof pockets creation
- Filtering
- Erosion Control



Geotexan – Road Textile Reinforcement

Composites

- Reinforced plastics such as fiber-reinforced polymer
- Lighter, as resistant, with no corrosion
- Aeronautics, car industry, street furniture



Airbus – A350-900 – Computer Graphics - Fixion

Public Works, Buildings

- Tents, roofs
- Frontages
- Isolation
- Road Works



Saint-Eloi - Cugnaux, la Saudrune : Sewage processing center covered with a textile roof

- Dyneema® : laminated polyethylene fiber UHMwPE (Ultra-High Molecular Weight Polyethylene) : currently the most performant material for ballistic protection. Initially designed for aerospace.



Doursoux – Tactical Vest – Made in France - 67% cotton 33% polyester Téfion coated . Dyneema® BulletProof
10 ans de vie

Then, What is E-Textile?

- The step before « Smart-Textile »
 - A textile containing electronics (may be dull)
- The result of a long migration of electronics toward textile
 - Step 1 : Side by Side
 - Electronics is attached to textile through external elements (pockets, pouches) and remains stiff
 - Step 2 : Hybrid
 - Electronics is attached to textile through closer coupling and becomes flexible and washable
 - Step 3 : Integrated
 - Electronics is integrated in textile or even in yarns
 - Step 4 : Intrinsic
 - Electronics is made of textile

A couple of examples

- Sensitex (Smart Phone Control)

Step 3 : Integrated



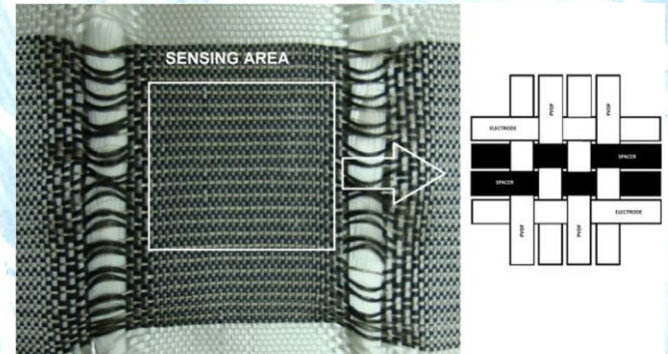
Step 1 : Side by Side

- Hunting Dog Equipment (Kevlar GPS pouch)

A couple of examples

- Biometric T-Shirt OMSignal with its « little USB black box»

Step 2 : Hybrid



Step 4 : Intrinsic

- Force Sensor made of woven PVDF - Kevin Magniez - Deakin University CSIRO and RWTH Aachen

E-Textile : where are we now?

- In the Labs : Integrated or even Intrinsic
- On the market : Side by Side and Hybrid

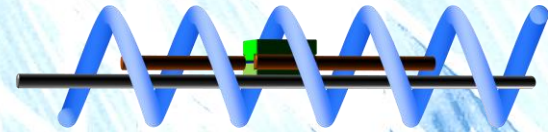
But...

Imagine electronics in a yarn...



The E-Thread[®] of Primo1D

**A disruptive innovation from
the CEA, strongly protected by
patents**



**Electronics embedded into a
textile yarn, in a unique form
factor**

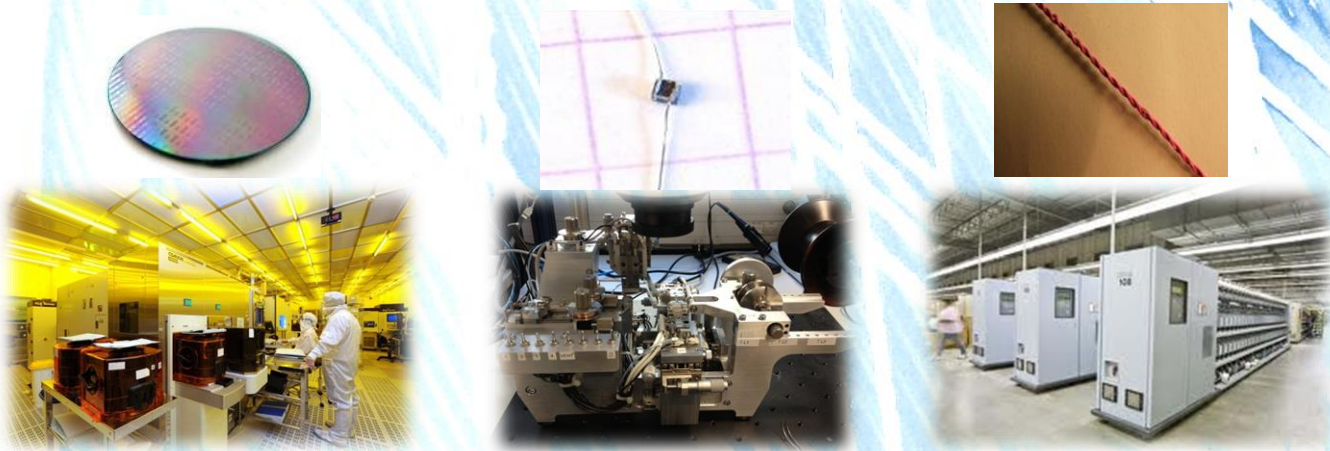


**Invisible, inseparable, durable,
easy to integrate into textiles
and plastics**



The E-Thread® technology

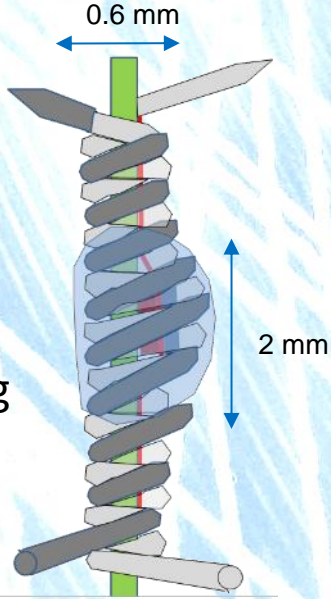
From semiconductor...to textile
... through micromechanics



A competitive technology for high volume
manufacturing.

E-Thread® RFID Product

- Carrier Wire (Core)
- S Covering Yarn
- Z Covering Yarn
- Polymer Protective Coating



E-Thread® Yarn

RFID UHF Tags : How to compare?

95mm x 8.2mm x 0, 2mm

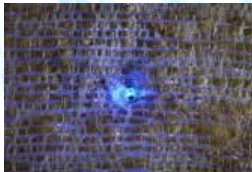
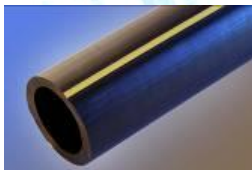
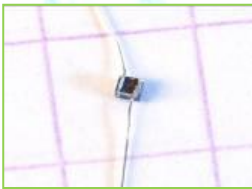
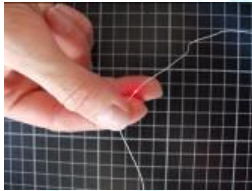


190mm x 0, 1mm x 0, 1mm

■ E-Thread[®] versus prior art :

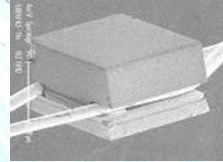
- **Inalterable** : being buried inside the material, the tag remains strongly protected
- **Inseparable** : cannot be untied from the material/object it belongs to.
- **Imperceptible** : cannot be easily detected – so tiny it will not alter the material

Application Fields



■ Function is defined by the chip

- Today : RFID
 - RFID applications (traceability, inventory, anti-counterfeit/anti-theft, process automation, IoT, web-link)
- Tomorrow : Sensors Chip:
 - Unlimited applications (sensing, actuating, monitoring)
like : SHM, Sensing Materials, In-Situ process monitoring



A world of applications

Traceability

Supply Chain optimization
Inventory management
Anti-theft
Anti-counterfeiting
Production control
Customer shopping experience

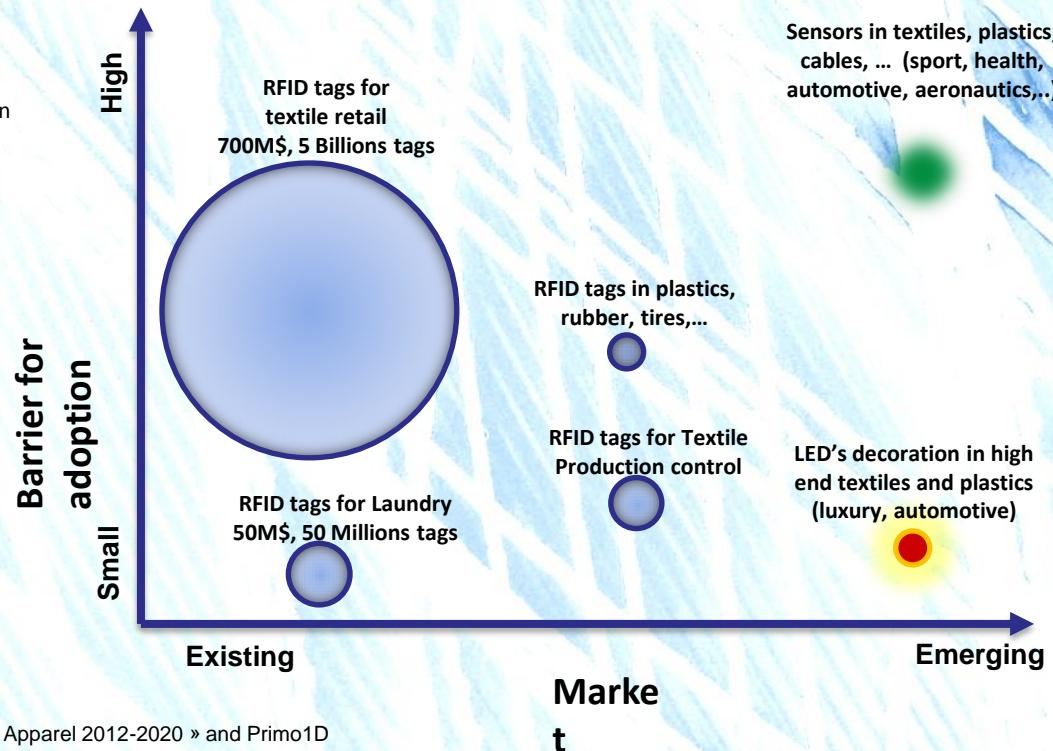
Decoration

LED's lighting effects

In Situ

Monitoring

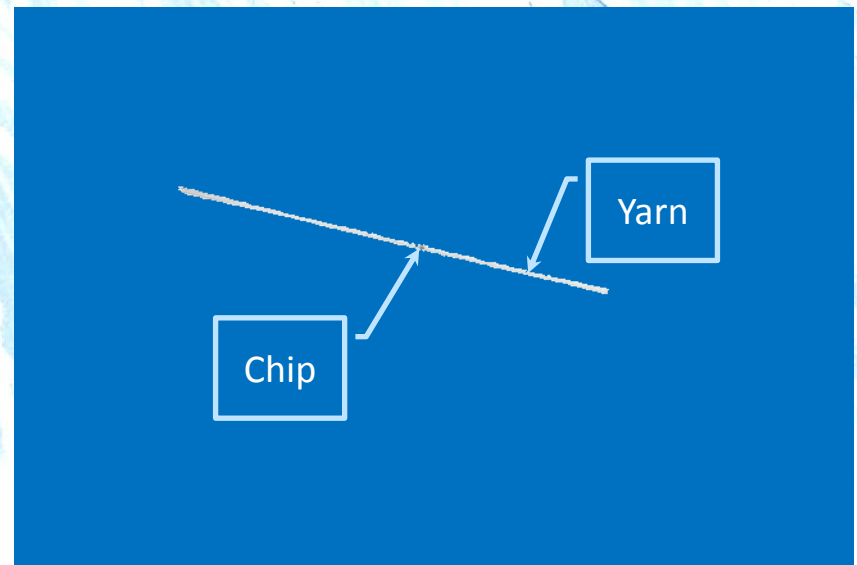
Health and Sport monitoring
Preventive maintenance



Source: IdTechEx « RFID in Apparel 2012-2020 » and Primo1D

How does the product look like?

- Our first application is clearly traceability, with RFID as E-Thread® Chip in a yarn, dedicated for the industrial laundry market.
- This product is conditioned under the form of a yarn as shown beside.
- The chip is so small and so well integrated that it's difficult to show a nice picture of it.



How does the product look like?

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- This product is conditioned under the form of a yarn as shown beside
- The chip is so small and so well integrated that it's difficult to show a nice picture of it
- But we try.



 **avantex**
innovation **prize.2013**
new materials

- Created in August 2013, a spin-off from CEA-Leti,
- We turn material smart by embedding electronics in a unique form factor,
- A world of applications for RFID traceability, LED decoration and Smart sensors,
- A unique technology at the crossroads of microelectronics, micromechanics and smart packaging domains,
- A senior management team from the industry,
- An industrial model with strong partnerships and ecosystem.
- First production : Q4-2015

Our Mission & Vision

A unique solution for traceability, anti-theft, anti-counterfeiting, in situ measurement and decoration...

...thru a sparkle of intelligence at the heart of materials and objects, from creation to recycling...

... to become leader in the domain of embedded electronics into textile and plastic materials.

Primo1D

The E-Thread® Company

Thank you for your attention!



Winner 2012 « Emergence »



Winner 2013 « Créa/Dév »



leti



Rhône-Alpes
Terre d'Innovation

Les Trophées Bref Rhône-Alpes 2014



avantex
innovation prize.2013
new materials



Best Business Plan
Challenge + 2012-2



Laureate 2013

